

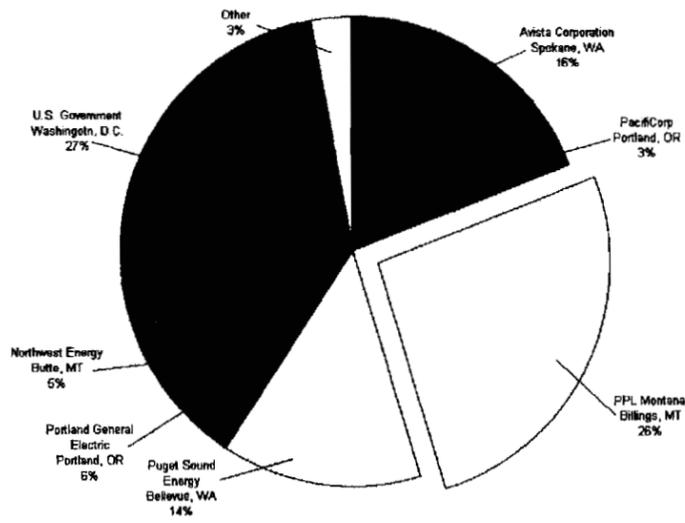
**ppl**   
Colstrip SES<sup>TM</sup>

***VPP is a Journey,  
not a Destination***



## Electricity producers in Montana . . .



All generation capacity numbers based on summer capacity data for 2002 as published by the WECC.

## PPL Montana Generation . . .



Hydroelectric Plant      Coal/Fired Plant



## PPL Montana Generation Resources



### Hydro

11 Units; 577 MW

### Fossil (Coal)

2 Stations; 728 MW

## Colstrip Ownership



	<u>Unit 1&amp;2</u>	<u>Unit 3&amp;4</u>	<u>Total</u>	<u>Total MW</u>
■ <u>Puget</u>	50%	25%	32%	736 MW
■ <u>PPL</u>	50%	15%	25%	575 MW
■ <u>PGE</u>		20%	14%	322 MW
■ <u>NorthWestern Energy</u>		15%	11%	242 MW
■ <u>Avista</u>		15%	11%	242 MW
■ <u>PacifiCorp</u>		10%	7%	161 MW

Page 5

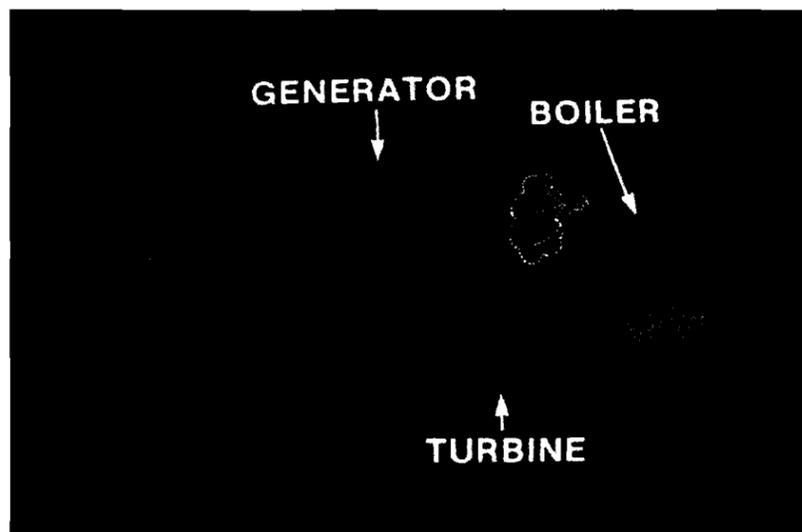
## Colstrip Plant . . .



- Total 2276 Megawatts
- 350 Employees
  - Annual payroll (Including T&B)-\$38 million
- Consume 10 Million tons of coal per year
  - 274 cars to run one day
  - 1 carload fuels Colstrip for 5 minutes
- 2007 Budgets
  - O&M Budget-\$97.6M
  - Capital-\$52.6M

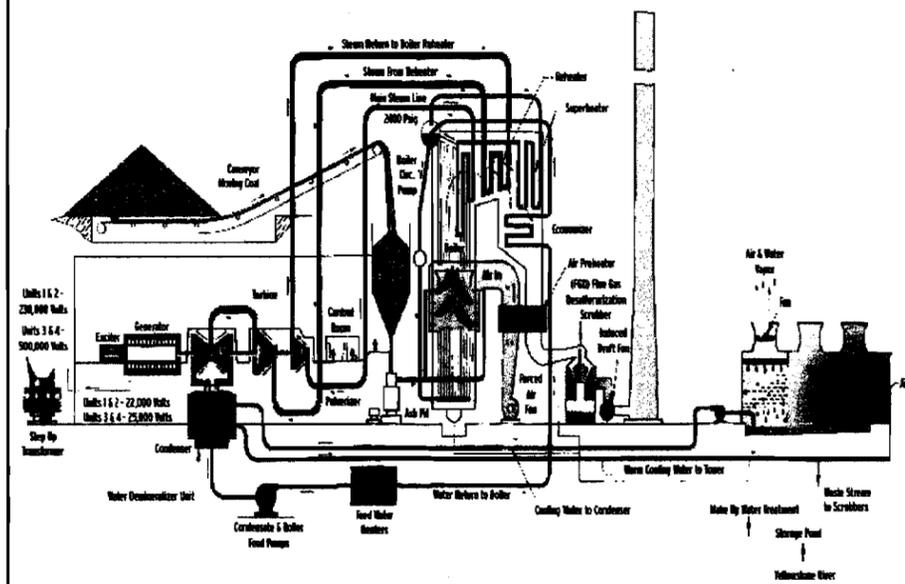
Page 6

## How Fossil Electricity is Generated

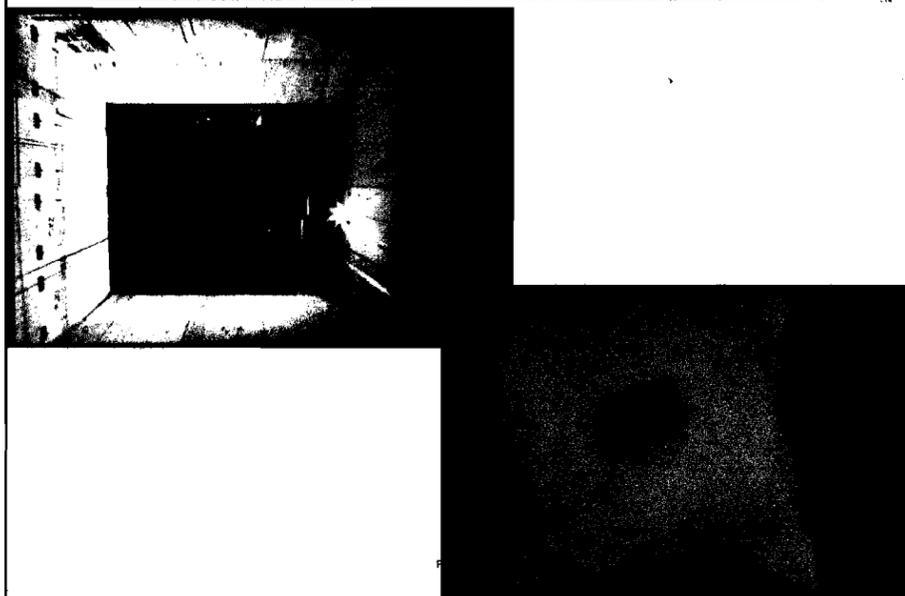


Page 7

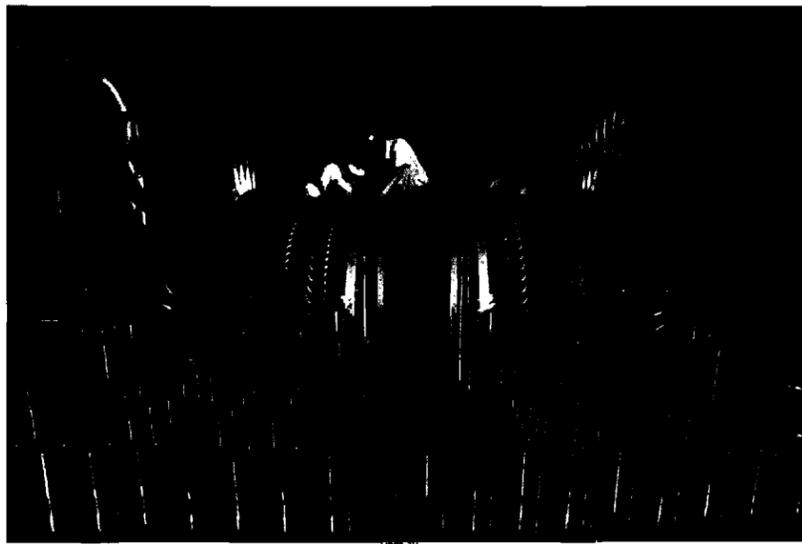
## How Colstrip Generates Electricity



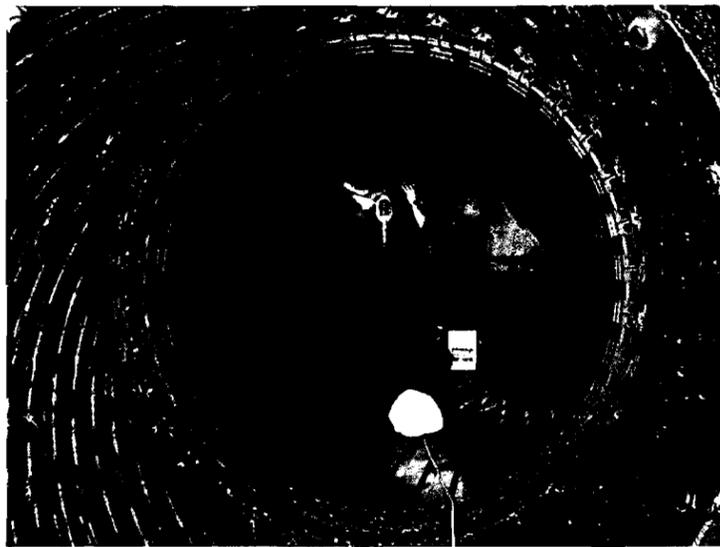
## Tangential Fired Boiler



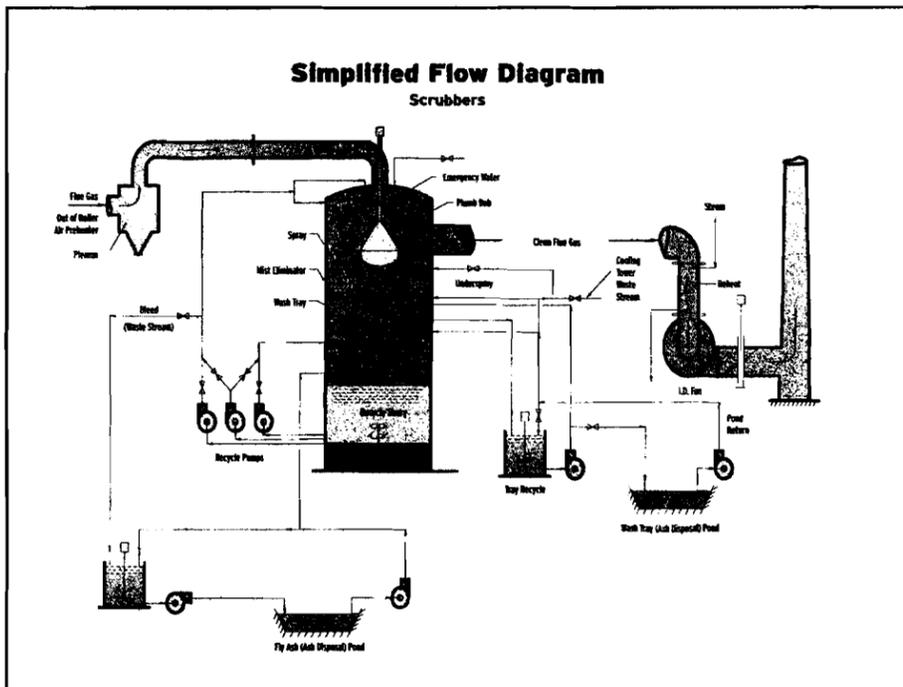
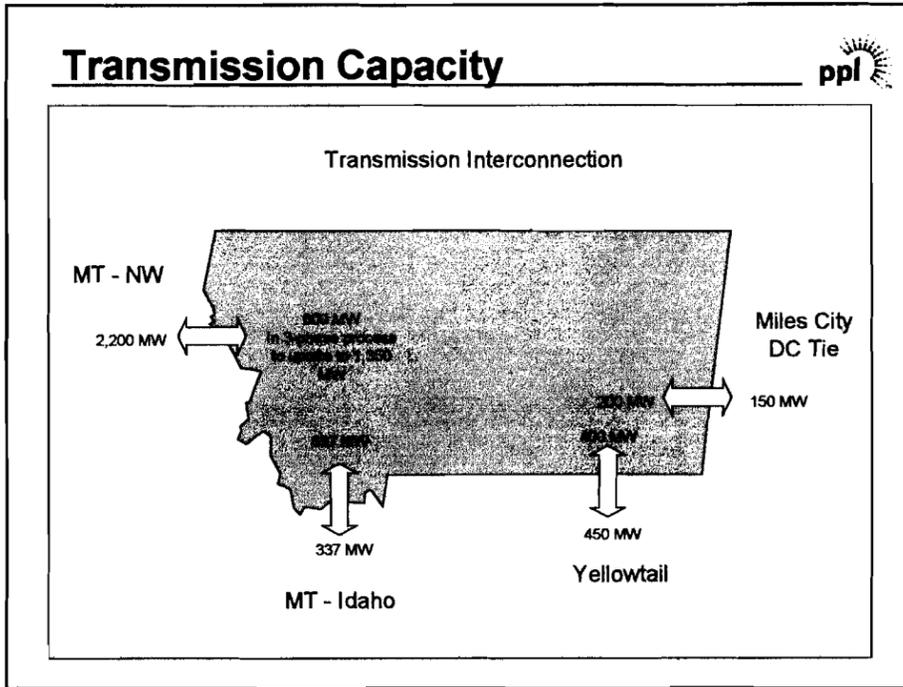
## Steam Turbine



## Generator



# Transmission Capacity



## Groundwater Protection



- Colstrip is a zero-discharge facility
- Wet scrubbers use surface impoundments for final disposal
- Ponds lined with clay, synthetic liners, or concrete wall
- Over 800 monitoring wells to help ensure protection of groundwater
- Current strategy to protect groundwater (~\$34 million)
  - Paste disposal process (90% reduction in seepage potential)
  - Double-lined clearwater ponds with leachate collection
  - Forced evaporation/wastewater treatment



Page 14

## SO2 Control



- Units 1&2 – limit of 1.2 lb/mmbtu
  - Normal control efficiency of 65-75%
  - Normal emission rate of 0.35 lb/mmbtu
  - 38<sup>th</sup> cleanest coal-fired power plant in country (~350 plants)
- Units 3&4 – limit of 0.10 lb/mmbtu
  - Normal control efficiency of 95%
  - Normal emission rate of 0.08 lb/mmbtu
  - In 2006, 9<sup>th</sup> lowest SO2 emissions from US coal-fired plants

Page 15

## Particulate Control



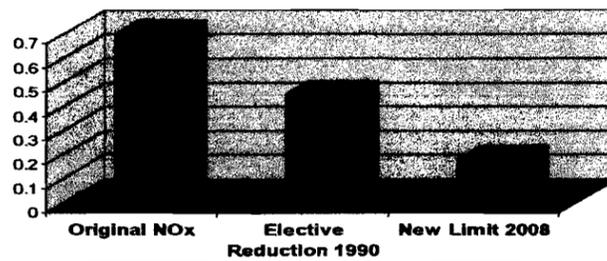
- Units 1&2 particulate emission limit of 0.10 lb/mmbtu
  - Normal removal efficiency of 99.5%
  - Normal emission rate of 0.04 lb/mmbtu
- Units 3&4 particulate emission limit of 0.05 lb/mmbtu
  - Normal removal efficiency of 99.5%
  - Normal emission rate of 0.03 lb/mmbtu
- Continuous monitoring of Opacity to help ensure compliance with particulate emissions at all times

Page 16

## NOx Control



**Colstrip 3&4 NOx lb/MMbtu**



- 75% NOx reduction
- Low-NOx burners with a SOFA, \$20 million
- Unit 3 in 2007, Unit 4 in 2009
- 3&4 will rank ~60<sup>th</sup> out of 350 coal-fired power plants for NOx

Page 17

## Mercury Control



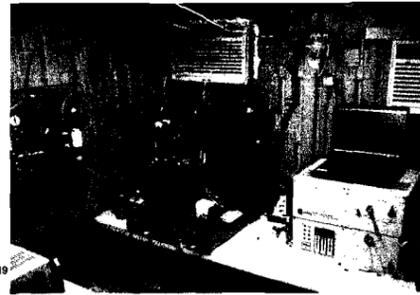
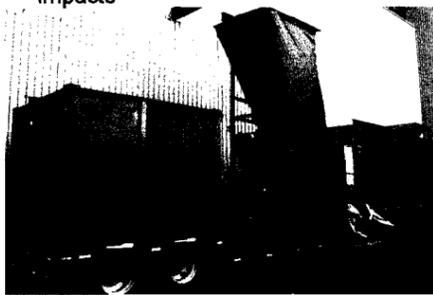
- EPA federal rule required 20% reduction by 2010 and 80% reduction by 2018
- 17 states have promulgated/proposed stricter limits than EPA Federal Rule
  - MT has second strictest rule (0.9 lb/Tbtu, 85-90% reduction by 2010)
- ~1% of mercury deposited in Montana is from Montana power plants, based on EPA models
- Colstrip currently emits 6-8 lb/Tbtu (use Astrodome analogy)
- Mercury control technology installed by 2010, ~\$16 million capital, ~\$4.5 million/yr O&M

Page 16

## Recent Mercury Control Testing on Unit 3



- In September, conducted tests involving addition of calcium bromide and treated activated carbon to remove mercury
- Preliminary results are encouraging
  - Achieved about 90% reduction and an emission rate of about 1 lb/Tbtu
- Additional testing in 2008 to fine tune process and evaluate balance of plant impacts



## **PPL Climate Change Strategy**



✓ PPL generated 39 percent of its electricity from non-fossil fuel power plants in 2006.

✓ PPL participates in the beneficial reuse of ash which offsets greenhouse gas emissions from the cement industry.

✓ PPL is decommissioning two coal-fired power plants in 2007, which will reduce annual carbon dioxide emissions by about 1.3 million tons.

✓ PPL has developed 12 megawatts of renewable energy projects; plans to invest at least \$100 million in renewable energy projects over the next five years.

✓ PPL plans to expand generating capacity at existing nuclear and hydro plants

Page 20

## **PPL Climate Change Strategy**



✓ PPL is a member of the FutureGen Industrial Alliance, which is developing a near-zero emission power plant that can capture carbon dioxide for sequestration.

✓ PPL is a member of Big Sky Carbon Sequestration Partnership

✓ PPL participates in the Montana governor's Climate Change Advisory Council.

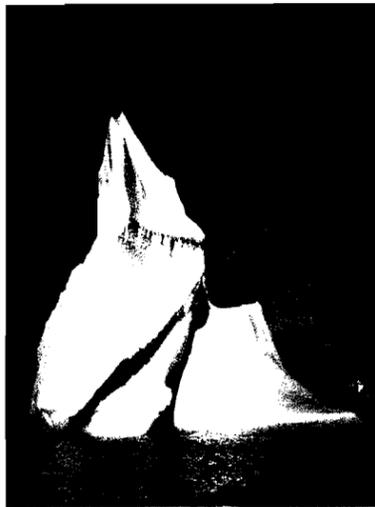
✓ PPL plans to participate in EPRI (Electric Power Research Institute) to evaluate technology options as they are developed, then support demonstration projects as appropriate at Colstrip

Page 21

## Colstrip CO2 Control – Opportunities?



- Colstrip SES emits ~18 million tons CO2/yr
  - 18<sup>th</sup> largest power plant, rank ~50<sup>th</sup> for CO2 emissions
- Current technologies are in developmental stage
- Possible control technologies
  - Amine scrubber w/sequestration
  - Chilled ammonia w/sequestration
  - GreenFuel's Algae-to-Biofuel



Page 22

## Amine Scrubber Process



- Basis:
  - Carbon capture from flue gas and geologic sequestration
  - Current status 1200 tpd, Colstrip 40,000 tpd
  - Study conducted on Wyodak power plant by Idaho National Laboratory, scaled up for Colstrip 1-4
  - Current technology, no improvements
  - Target 90% capture of CO2
- Following cost estimates are ballpark
  - Capital Cost: \$430 Million
  - O&M Annual Cost: \$900 Million
    - Includes "Energy Penalty" of 30% (625 MW)

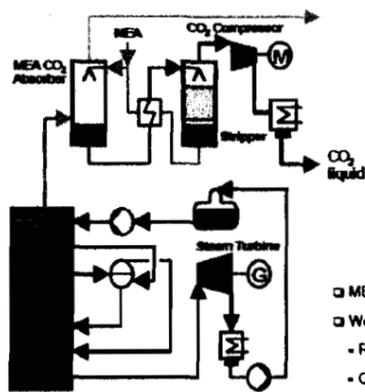
Page 23

Source: Robertson, INL, 2006 (Wyodak study)

## Amine Scrubber Process



### Amine-Based Absorption - CO<sub>2</sub> Capture



SHADY POINT, OKLAHOMA, USA  
An AES CFB power plant with  
MEA CO<sub>2</sub> separation

- MEA has demonstrated performance on coal based flue gas
- Work required to address:
  - Regeneration power
  - Compression ratio
  - Cost of solvent

18

## Chilled Ammonia Process



### ■ Basis:

- Carbon capture from flue gas and geologic sequestration
- ALSTOM's 5mw pilot test at Pleasant Prairie
- Scaled up for Colstrip 1-4 (2276 mw)
- Target 90% capture of CO<sub>2</sub>

### ■ Following cost estimates are ballpark

- Capital Cost: \$430 Million
- O&M Cost: \$650 Million
  - Includes "Energy Penalty" of 9% (189 MW)

Source: Alstom Power, November, 2007

Page 25

13

- Recent setback w/bioreactor system results in layoff of half the 50 person staff

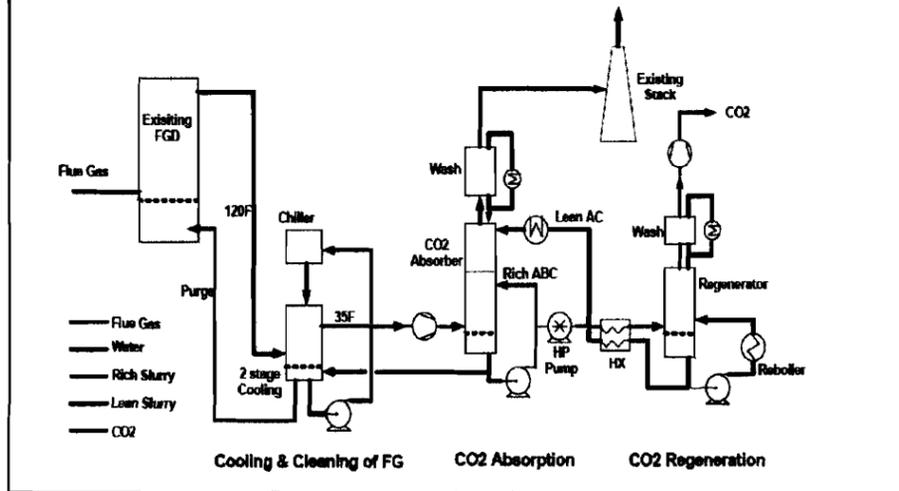
Page 24  
Source: Greenfuels Technology, Inc., 2006

14

## Chilled Ammonia Process



### Schematic of commercial Ammonia-based CO<sub>2</sub> capture system retrofitted downstream of the FGD



## Green Fuels Algae-to-Biofuel



### ■ Basis:

- Flue gas to 'feed' algae, then convert to bio-fuel
- Use of Existing Technology without improvements
- 40% capture of CO<sub>2</sub>
- Scaled up for Colstrip 1-4, 26 sq. miles of algae fields

### ■ Following cost estimates are ballpark

- Capital Cost: \$1.7 Billion
- O&M Cost: \$417 Million
  - Revenue Potential is \$750 million

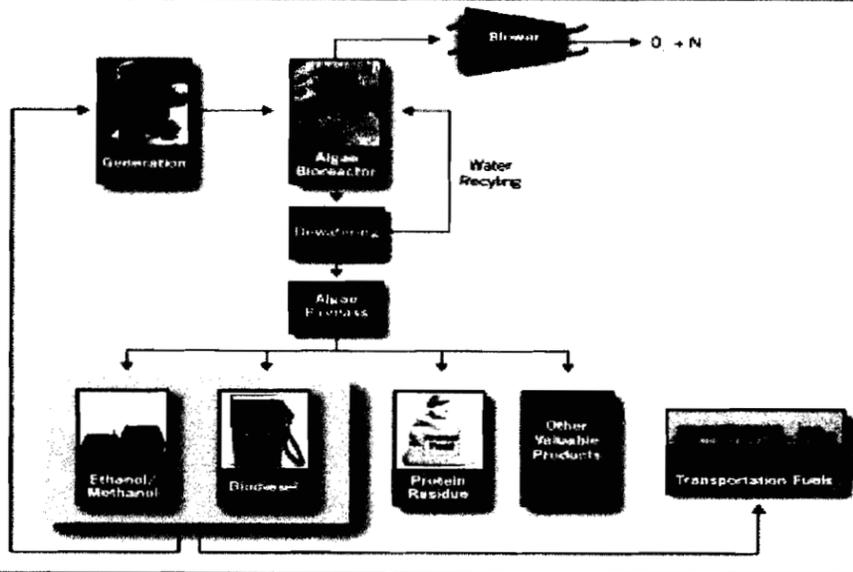
### ■ Recent setback w/bioreactor system results in layoff of half the 50 person staff

Page 23 Source: Greenfuels Technology, Inc., 2006

# Green Fuels Algae to Biofuel



## Process Flow



## QUESTIONS?

